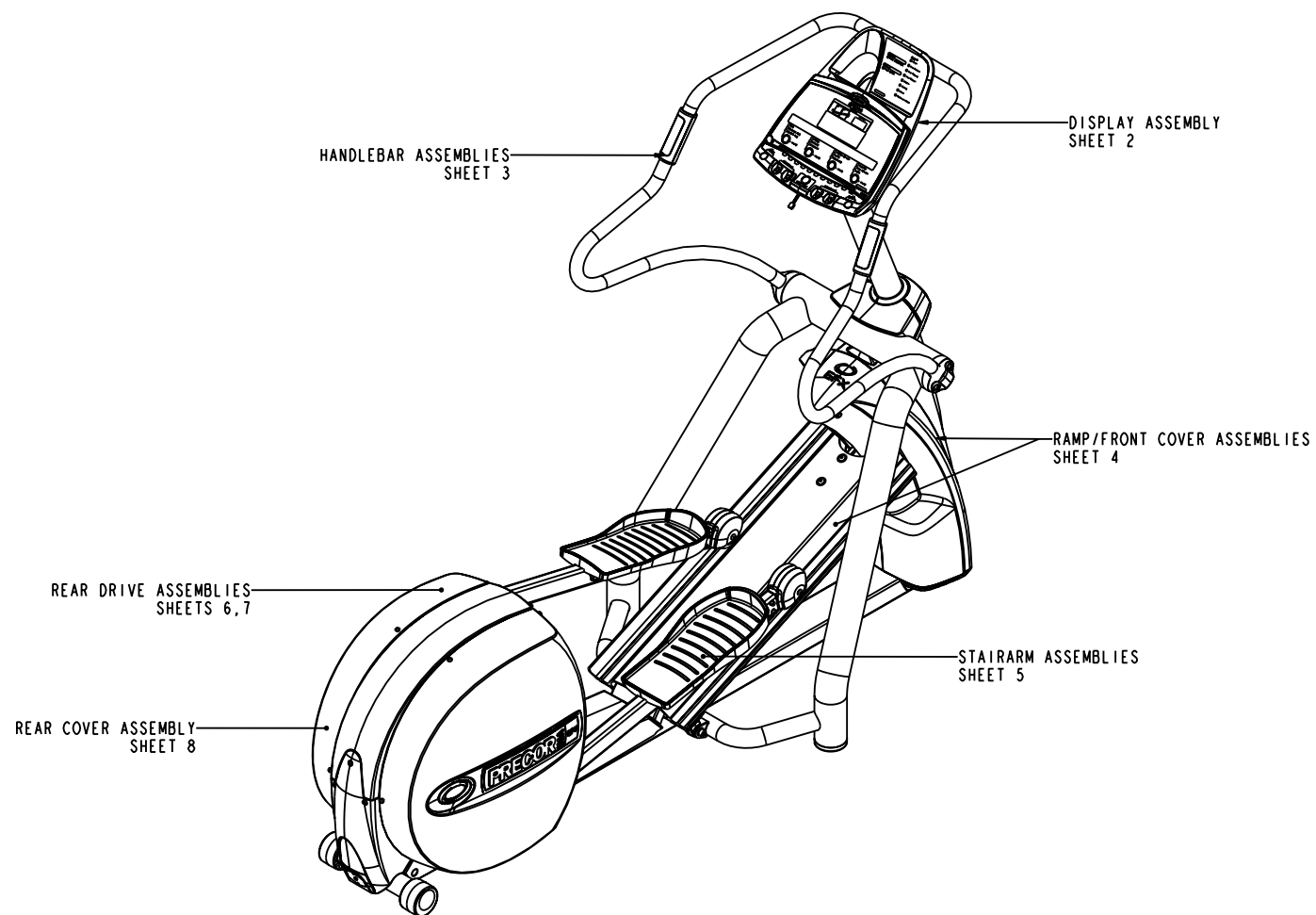
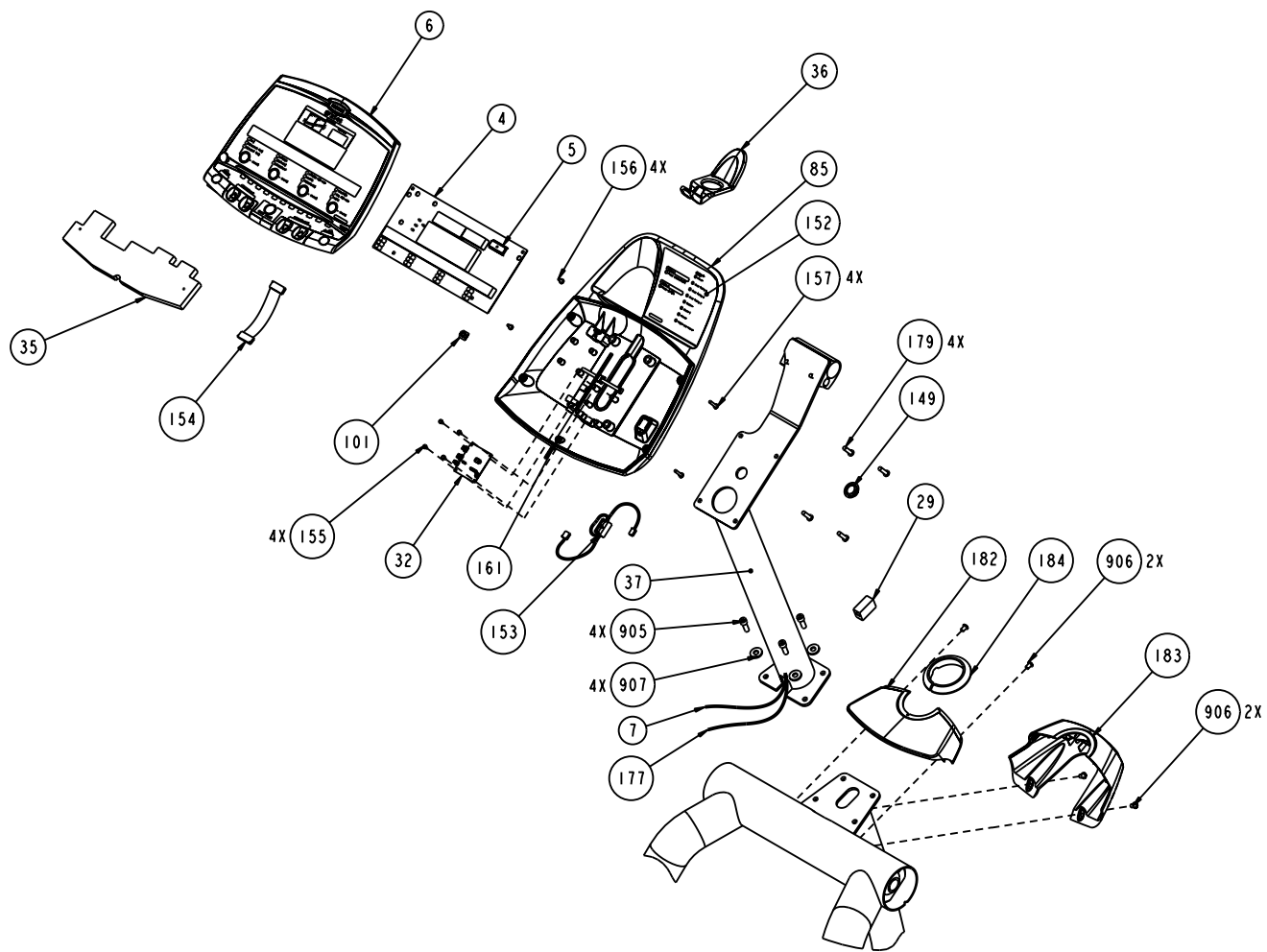
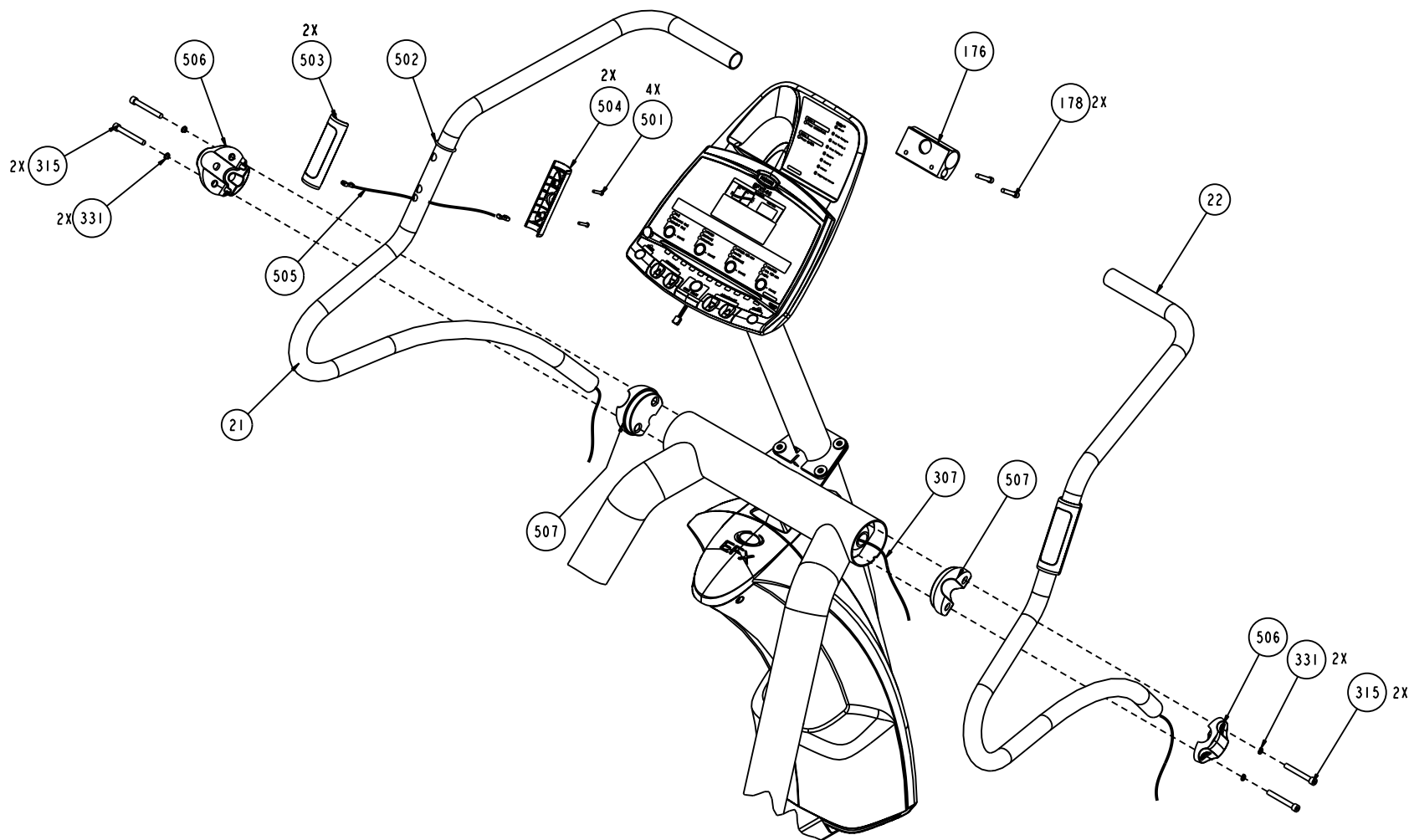




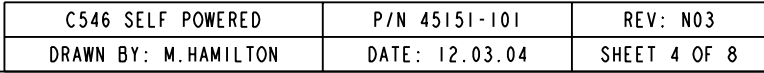
C546 SELF POWERED	P/N 45151-101	REV: N03
DRAWN BY: M.HAMILTON	DATE: 12.03.04	SHEET 1 OF 8



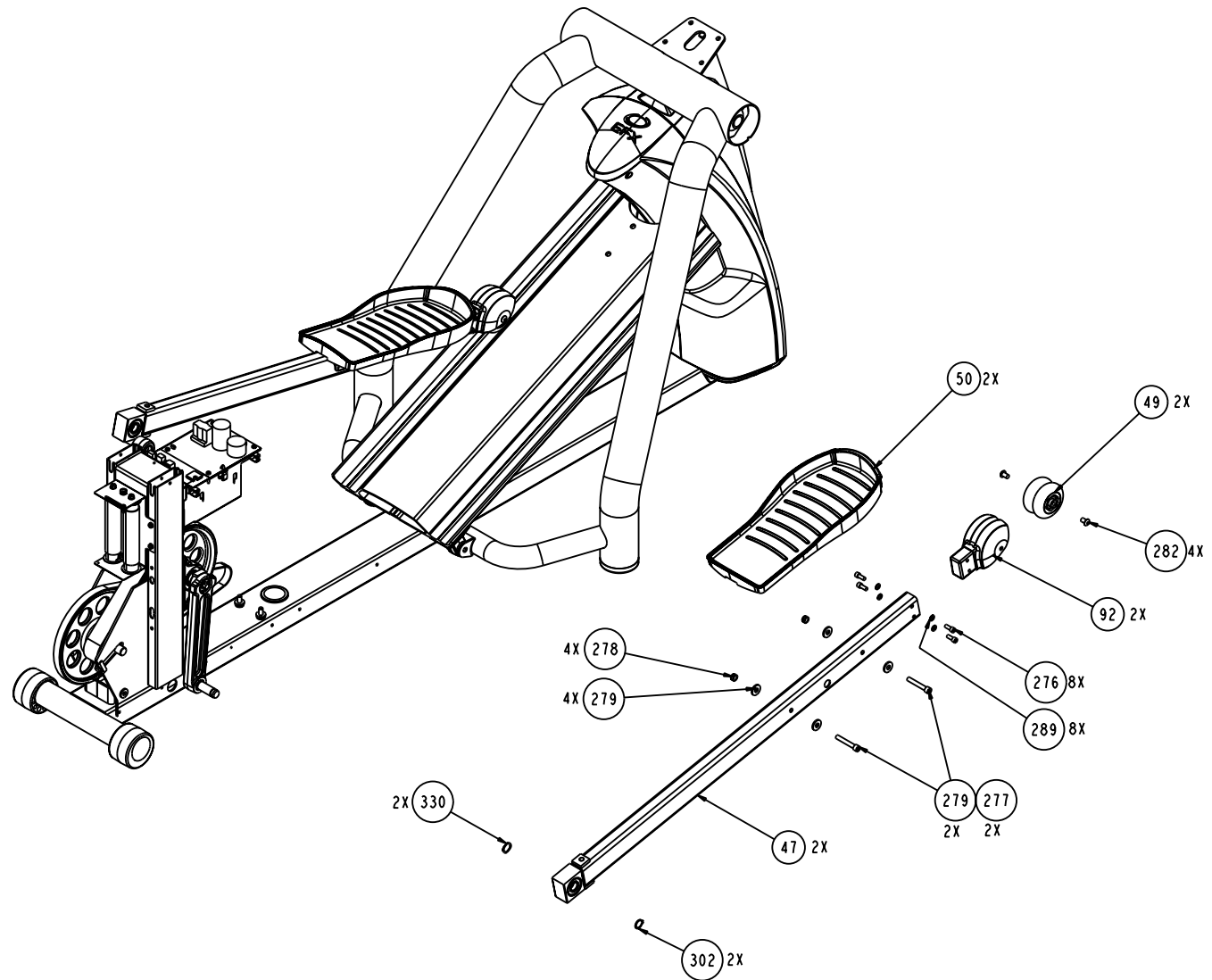
C546 SELF POWERED	P/N 45151-101	REV: N03
DRAWN BY: M.HAMILTON	DATE: 12.03.04	SHEET 2 OF 8



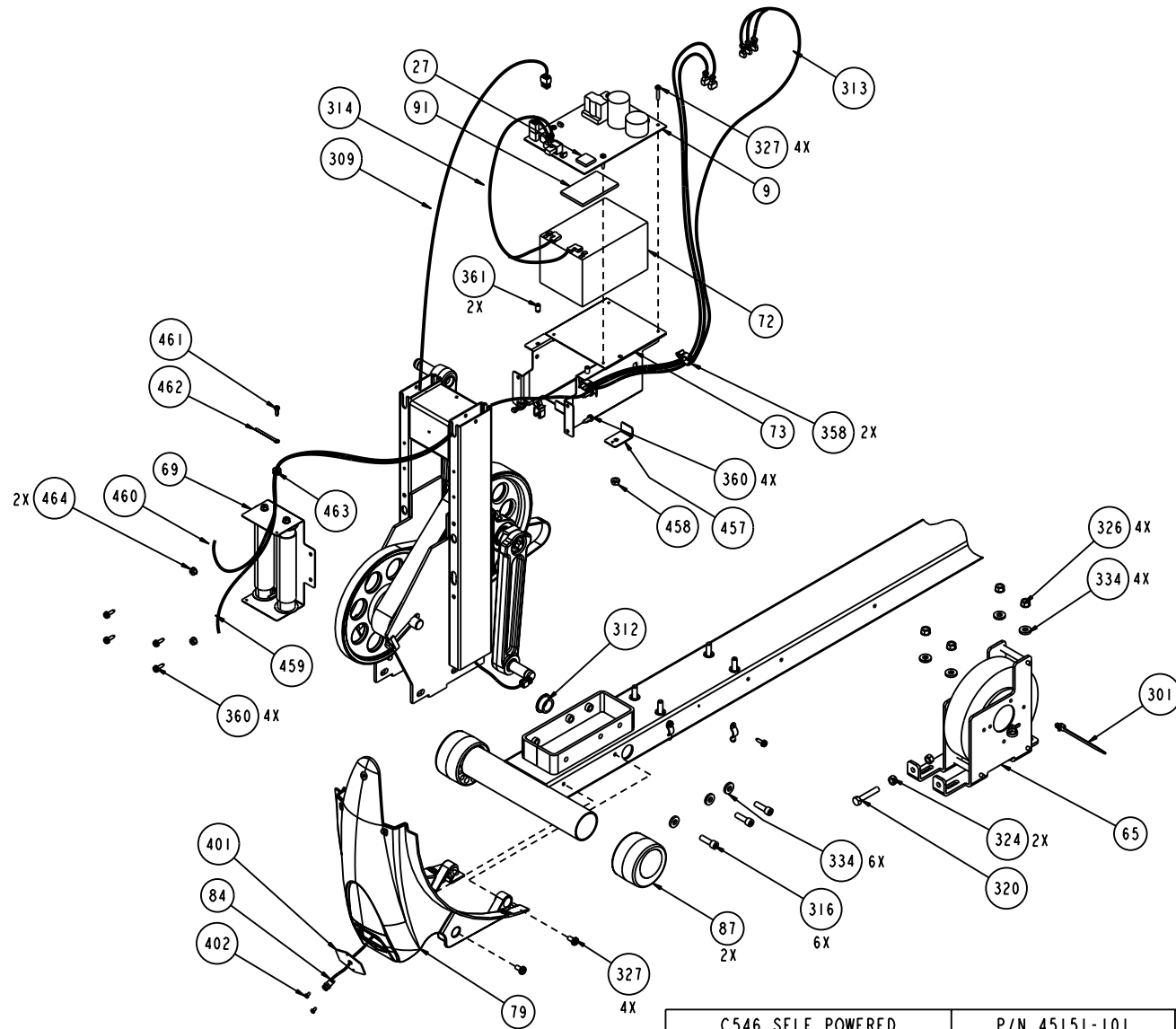
C546 SELF POWERED	P/N 45151-101	REV: N03
DRAWN BY: M.HAMILTON	DATE: 12.03.04	SHEET 3 OF 8



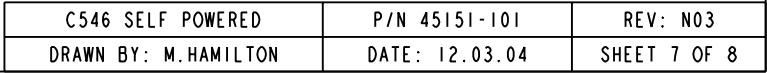
C546 SELF POWERED	P/N 45151-101	REV: N03
DRAWN BY: M.HAMILTON	DATE: 12.03.04	SHEET 4 OF 8

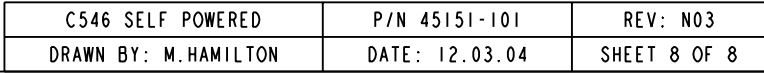


C546 SELF POWERED	P/N 45151-101	REV: N03
DRAWN BY: M.HAMILTON	DATE: 12.03.04	SHEET 5 OF 8



C546 SELF POWERED	P/N 45151-101	REV: N03
DRAWN BY: M.HAMILTON	DATE: 12.03.04	SHEET 6 OF 8





C546 SELF POWERED	P/N 45151-101	REV: N03
DRAWN BY: M.HAMILTON	DATE: 12.03.04	SHEET 8 OF 8

C546 (self powered)(serial code IK, IL, IU)

Part Number	Description	Bubble Number
43770-105	WELDMENT, FRAME, 5X6, PT	1
39006-502	PCA,DISPLAY,C2	4
45063-102	ASSY,PCA&SW,C546,SELF PWR,UPR	4.01
44964-205	PROM,PGMD,C546,SELF PWR,UPR,V2.05	5
43700-511	ASSY, DISPLAY, LABEL,EN,546, OOH,LA	6
44905-036	ASSY,CBL,MOD,8P8C,1-1,36"	7
44905-132	ASSY,CBL,MOD,8P8C,1-1,132"	8
45600-562	PCA, EFX SELF POWER, 3-PHASE, W/LIF	9
45066-111	ASSY, LOWER PCA & SW, SELF POWER EF	9.01
45146-202	ACTUATOR, LIFT,SELF POWERED EFX, W/	16
44518-101	ASSY, HANDLEBAR, C546 NC, LEFT	21
44518-102	ASSY, HANDLEBAR, C546 NC, RIGHT	22
45137-211	CPU, PGMD, EFX, SELF POWER 3-PHASE,	27
11415-102	COUPLER,MOD,8P8C,INLINE,SNAP-IN	29
43579-106	BOARD, CHR & WIRELESS/CONTACT PRIOR	32
44411-103	TOUCHSENSOR SHIELD,23-KEY,T2/C2/T3/	35
43329-102	WIRE FORM,PLASTIC,COMMERCIAL	36
43913-103	WELDMENT, FRAME, UPPER, EFX, NC, PA	37
44379-101	COVER,FRONT,RIGHT,CHARCOAL GRAY	38
44454-101	COVER,FRONT,LEFT,CHARCOAL GRAY	39
44555-101	ASSY, EFX COVER, FRONT, TOP	40
43791-104	ASSEMBLY, RAMP, C546	44
45858-101	ASSY, PIVOT BLOCK ONE PIECE C5X6	45
50584-101	COMMERCIAL EFX RAMP PIVOT RELACEMEN	45.01
45517-103	ASSY, LIFT NUT AND YOKE	46
50580-101	ASSY, LIFT NUT AND YOKE	46
50570-101	ASSY, STAIRARM/ RAIL PIVOT,C546	47
50578-102	ASSY, STAIRARM WHEEL, LARGE BEARING	49
50588-102	EFX WHEEL & COVER REPLACEMENT KIT	49.01
37314-108	PEDAL, FOOT	50
50582-101	C546, C556 CRANKARM REPLACEMENT KIT	58.01
44947-101	ASSEMBLY, DRIVE INPUT,SP EFX	61
10217-133	BELT, DRIVE, 340J16 POLY V	62
44944-101	ASSY,STEP-UP PULLEY,SP,EFX	63
10217-121	BELT, POLY-V, 44 , 440J6	64
44739-103	ASSEMBLY,SP,GENERATOR	65
11437-020	RES,PWR,20 OHMS,300W,10%,	67
39700-101	ASSEMBLY, RESISTOR, 240W	69
45907-101	BRACKET, RESISTOR SUPPORT,EFX	69
44952-103	CLIP,RESISTOR,SELF POWERED EFX	71
45969-101	ASSY, BATTERY W/CABLE,SLA,12V,12AH,	72
44951-102	BRACKET,BATTERY,SELF POWERED EFX	73
45908-105	BRACKET, BATTERY, LARGE, SELF POWER	73
45330-101	BRACKET,PCA,SELF POWERED EFX	74
44940-101	ASSY,DRIVE WELDMT,SP EFX	75
44527-106	ASSY, EFX COVER, RIGHT SIDE	76
44527-108	ASSY, EFX COVER, LEFT SIDE, SP	77
44479-101	ASSY, FRONT PANEL, EFX COVER, REAR	78
43707-102	SUPPORT, REAR COVER,CHARCOAL GRAY	79
43840-101	WEDGE, REAR COVER, EFX,CHARCOAL GRA	80
45252-035	ASSY,CBL,2C,PWR JACK/.08 RECP,35"	84
43179-103	BACKPLATE, DISPLAY, COMMERCIAL, CHA	85
11406-101	FOOT, LEVELER	86
37534-102	FOOT, ADJUSTABLE	87
38305-102	FOOT,FRAME,MOLDED	88
38264-103	ASSY, RAIL, PIVOT BLOCK/BEARING	89
44480-102	ASSY, TOP PANEL, EFX COVER, REAR	90
41650-502	BATTERY, PAD, 3.25 X 2.0 X 3/16 THI	91

43702-504	WHEEL, COVER, 556, PT	92
11075-110	FUSE,6.30A,250VAC,SLOW,RADIAL	94
11075-110	FUSE,6.30A,250VAC,SLOW,RADIAL	95
12264-101	RJ-45 TELEPHONE JACK PLUG	101
39029-501	ASSY,CABLE,TOUCHSENSOR	154
PGKN016-050	SCREW,S/T,#8X1/2,TRS,PHIL,BLK	156
PMKN016-088	SCREW,TCS,#8X7/8,PHIL,BLK ZN,TYPE 2	157
MGCN013-025	SCREW,MCH,6-32X1/4,PANHD,PHIL,	158
44954-013	ASSY,CBL,HHHR TO DISPLAY,13"	159
10123-102	CABLE TIE, 3-7/8 LONG,WHITE,NYL	160
37499-102	CLAMP, HANDLEBAR,BLACK, PT	176
47341-036	ASSY, CABLE, HHHR PCA, W/SHIELD, 36	177
CAKN025-150	SCREW, SKHD,1/4-20X1.50,BLK ZN,LK	178
TAKN025-100	SCREW,BTHD,1/4-20X1,BLK ZN	179
43175-104	COVER, CLAMP, UPPER,CHARCOAL GRAY	182
43176-103	COVER, CLAMP, LOWER,CHARCOAL GRAY	183
43177-101	GROMMET, CLAMP COVER	184
47718-102	HOLE PLUG, PLASTIC .875 X.13-.18	190
CAKN025-088	SCREW,SKHD,1/4-20X7/8,BLK ZN,LK	201
WPNN026-003	WASHER, FLAT, .255 X .468 X .029, S	202
WPNN028-006	WASHER,ID=.276,OD=.5,THK=.060	202
10136-103	CLIP,U TYPE, TINNEMAN, 1/4-20	252
50583-101	CS KIT, FOOT PEDAL PLUG, EFX, 12 PC	270
CCNN025-063	SCREW,SKHD,1/4-20X5/8,SS,LK	276
CCNN031-200	SCREW,SKHD,5/16-18X2,SS,LK	277
KADN031-016	LOCKNUT,HALF,5/16-18,CAD PLT	278
WPNN038-008	WASHER,FLT,5/16X.875X.104,SS	279
TCNN031-050	SCREW,BTHD,5/16-18, 1/2,SS	282
WPNN026-003	WASHER, FLAT, .255 X .468 X .029, S	289
10123-107	CABLE TIE, 8.39 LONG,	301
ABHN017-001	RING, RETAINER, EXTERNAL	302
10178-114	BUSHING,SNAP-IN,2.00OD X 1.64 ID	303
12240-101	CLAMP, CABLE	305
43798-102	SHAFT, PIVOT BLOCK, C5X6-NC	306
47344-015	ASSY, CABLE, HHHR INTERFACE, W/SHIE	307
45205-096	ASSY,CBL,18AWG,6P5C,MINI-FIT,96"	309
11311-101	ENDCAP, REC TUBE, BLACK PLASTIC, 50	310
10178-107	BUSHING, SNAP	312
45254-040	ASSY,CBL,3C,18AWG,MINIFIT/QK DISC	313
45500-010	ASSY,CBL,18AWG,FLAG QC CONN,10"	314
CAKE031-250	SCREW,SKHD,5/16-18X2.50,BLK ZN,LK	315
CAKN031-100	SCREW,SKHD,5/16-18X1,BLK ZN,LK	316
CCKN038-150	SCREW,SKHD,3/8-16X1.50,BLK ZN,LK	317
CBKN016-100	SCREW,SKHD,8-32X1,BLK ZN	318
CAKN038-200	SCREW,SKHD,3/8-16X2,BLK ZN,LK	319
HJCN031-175	SCREW,HEX,5/16-18X1.75 ,ZINC,FULLY	320
KAKN038-027	LOCKNUT,HALF,3/8-16,BLK ZN	321
KECN016-019	LOCKNUT, FULL 8-32, ZINC	322
KGCN038-033	LOCKNUT, STARWASHER, 3/8-16	323
KMCN031-023	NUT, HEX, 5/16-18, ZINC	324
PKCN019-050	SCREW,S/T,#10X1/2,WSHHXHD,ZN	325
KGCN031-027	LOCKNUT,STARWASHER,5/16-18,1/2	326
PNKN025-050	SCREW,PANHD,PHIL,TYPEF,1/4-20X.5,BZ	327
TFKN025-075	SCREW,BTHD,1/4-20X3/4,BLK ZN	328
TCNN038-275	SCREW, BTHD,3/8-16X 2.75, SS	329
WAGNN062-001	WASHER, WAVE, .87 OD X .62 ID	330
WALKN031-008	WASHER, 5/16 SPLIT LOCK, BLACK ZINC	331
WBKN038-007	WASHER, FLT, 3/8, ID=.406, BLK ZN	333
WBANN034-013	WASHER,FLAT,ID=11/32,OD3/4,TH=.125,	334
WPNN038-006	WASHER, FLAT, 3/8 X 1/16 THK,	335

KDKN038-034	LOCKNUT,FULL,3/8-16,BLK ZN	336
WPNN028-006	WASHER,ID=.276,OD=.5,THK=.060	337
WNNN032-009	WASHER,FLT, .321X1.00X.090 THK	351
HTKT008-018	BOLT,SHIMANO CRANK,M8X18MM, NYLK	352
WRCN038-011	WASHER,GRADE 8,3/8,13/32 ID,13/16OD	353
KGCN038-033	LOCKNUT, STARWASHER, 3/8-16	354
37385-101	BRACKET, TENSIONER	355
37855-103	TAB, LOCKING	356
HACN025-250	SCREW,1/4-20X2-1/2,HEX,GR 2,ZN	357
11278-101	CABLE CLAMP,INSERT	358
PKCN019-050	SCREW,S/T,#10X1/2,WSHHXHD,ZN	360
12289-806	SPCR,SELFRETAIN,NYLN,#8(M-4),3/8"	361
44966-102	PLATE,CHARGER CONNECTOR,SP, EFX	401
MGKN013-025	SCREW,MCH,6-32X1/4,PANHD,PHIL,	402
12103-101	CLAMP,CABLE,VINYL COATED	451
47098-026	ASSY,CBL, HIGH TEMP, 600V,	452
47098-036	ASSY,CBL, HIGH TEMP, 600V,	453
DECN019-038	SCREW,SEMS,#10-32X.375,PHIL,	454
KHCN019-013	LOCKNUT, STARWASHER, 10-32,	455
PGKN016-050	SCREW,S/T,#8X1/2,TRS,PHIL,BLK	456
45910-101	TAB, BATTERY BRACKET, SELF-POWERED	457
KGCN025-020	LOCKNUT,STARWASHER,1/4-20,ZN	458
47098-031	ASSY,CBL, HIGH TEMP, 600V,	459
47098-027	ASSY,CBL, HIGH TEMP, 600V,	460
PMKN016-050	SCREW,TCS,#8X1/2,PHIL,BLK ZN,TYPE25	461
12103-101	CLAMP,CABLE,VINYL COATED	462
10379-109	GROMMET, 49/64 OD, 1/4 ID	463
KNCN019-013	NUT,HEX,10-32,ZINC	464
TCNN016-075	SCREW, BTHD, 8-32X.75,SS	501
10115-113	O-RING, ROUND, 1.25ID X .139	502
42713-102	HHHR SENSOR, TOP	503
42714-102	HHHR SENSOR, BOTTOM	504
47343-048	ASSY, CABLE, HHHR GRIP, W/SHIELD, 4	505
44516-101	CASTING,HNDLBAR MOUNT,OUTER,C546,BL	506
44517-101	CASTING,HNDLBAR MOUNT,INNER,C546,BL	507
44672-103	KIT,HARDWARE,C546 NC	901
10186-101	WRENCH, ALLEN, 5/32	902
10186-102	WRENCH, ALLEN, 1/4	903
10186-103	WRENCH, ALLEN, 3/16	904
CCNN031-088	SCREW,SKHD,5/16-18X7/8,SS,LK	905
TFKN025-075	SCREW,BTHD,1/4-20X3/4,BLK ZN	906
WPNN038-008	WASHER,FLT,5/16X.875X.104,SS	907
45153-102	LITERATURE KIT, C546 SELF POWERED	999